

## ASSEMBLY INSTRUCTIONS FOR SERVICE BULLETIN 1/99

1. Be ready to operate in open air outside any building.
2. Close the main 1/4 valve.
3. Release by pushing the inner ripple the inner gas between the 1/4 valve and the Fisher valve to prove is well closed the main valve.
4. Have ready the Rego 7141M valve with teflon rolled and sealer Krafft KF243 or another of similar medium strength.
5. Hold with a big spanner the aluminium block while unscrew the Fisher M220M with another spanner size 32 mm.
6. Screw the new Rego 7141M valve until the nut arrives the aluminium block.
7. Let dry the sealer.
8. Open the 1/4 valve to prove is not leaking.
9. Ready for use.
10. Return the replaced Fisher valves to the dealer or directly to the factory for factory control.